

## Inspiration and Style Guide



2 | Echelon Cabinetry Design Guide Echelon Cabinetry Design Guide

#### Table of Contents

- 1 Echelon Cabinetry Collections pages 4-5
- 2 Echelon Cabinetry Visualizer pages 6-7
- 3 Echelon Ascent Collection pages 8-19 Maple Cabinetry: Norwich Birch Cabinetry: Hargrove, Salerno, and Touraine Oak Cabinetry: Benton and Herndon Thermofoil Cabinetry: Sutton
- 4 Echelon Prestige Collection pages 20-47

  Maple Cabinetry: Brisbin, Cheswick, Norwich,
  Rossiter 5-PC and Slab, Wesley 5-PC and Arch 5-PC,
  and Wesley Slab and Arch Slab

  Birch Cabinetry: Salerno and Touraine

Oak Cabinetry: Salerno and Touraine

Thermofoil Cabinetry: Marianna and Sutton

5 Echelon Summit Collection – pages 48-71 Cherry Cabinetry: Ardmore, Langdon 5-PC and Arch 5-PC, and Langdon Slab and Arch Slab

Rustic Alder Cabinetry: Ardmore, Langdon 5-PC and Arch 5-PC, and Langdon Slab and Arch Slab

Maple Cabinetry: Carlisle, Edinburgh, Lisburn, Southampton, and Trevino 5-PC and Slab

- 6 Custom Built-In Solutions pages 72-73
- 7 Accessory Offerings pages 74-75
- 8 Hardware Collections pages 76-85
- 9 Decorative Glass Inserts pages 86-91
- 10 Glaze Combinations pages 92-93
- 11 Our Commitment to Sustainability pages 94-95
- 12 Quality Construction pages 96-98
- 13 Product Index inside back cover



Front Cover: Rossiter 5-PC shown in Café



#### **Echelon Ascent**

#### Create a space for everyday moments.

Echelon Ascent provides high-quality cabinetry with good-looking styles for making a great kitchen come together.

#### Doors

Veneer and Thermofoil Doors

#### rawers

18" deep AllWood Drawers (1/2" thick)

### Drawer Guides

Side-Mounted Drawer Guides

#### Door Hinge

2-way Hidden Hinges

#### Shahrina

5/8" thick Adjustable Wall and Base Shelving

#### Cabinet and End Panel Construction

1/2" Composite Construction

#### Warranty

2-Year Limited Warranty

### **Echelon Prestige**

#### Elevate your kitchen experience with

Echelon Prestige. Premium finishes, elegant styles and customizable organizational accessories that truly reflect your personality and lifestyle.

#### Doors

Veneer and Thermofoil Doors

#### Drawers

21" deep AllWood Drawers (1/2" thick)

#### Additional Option Available

– Dovetail Hardwood Drawers (5/8" thick)

#### **Drawer Guides**

#### Side-Mounted Drawer Guides

#### Additional Options Available

- Full-Access Soft-Close Hidden Guides (Dyna Pro)
- Under-Mount Epoxy Guides (Express)

#### Door Hinges

6-way Adjustable Hidden Hinges

#### Additional Option Available

- 6-way Soft-Close Hidden Hinges

#### Shelving

5/8" thick Adjustable Wall and Base Shelving

#### **Cabinet and End Panel Construction**

1/2" Composite Construction

#### Additional Option Available

– 1/2" AllWood Plywood Construction

#### Narranty

5-Year Limited Warranty

#### **Customizing Options**

### Additional Options Available - Glass Door Inserts

- Paint Finishes
- Glaze Finishes

#### **Echelon Summit**

Experience inspiration every day with the finest-built cabinetry. Echelon Summit combines solid-wood doors, expansive styles and premium finishes – plus all of the organizational accessories you need – to create the dream kitchen that was truly built for you.

#### Doors

Solid Hardwood Doors

#### Drawers

21" deep AllWood Drawers (1/2" thick)

#### Additional Option Available

- Dovetail Hardwood Drawers (5/8" thick)

#### Drawer Guides

Side-Mounted Drawer Guides

#### Additional Options Available

- Full-Access Soft-Close Hidden Guides (Dyna Pro)

#### - Under-Mount Epoxy Guides (Express)

#### loor Hingos

6-way Adjustable Hidden Hinges

#### Additional Option Available

- 6-way Soft-Close Hidden Hinges

#### Shelving

5/8" thick Adjustable Wall and Base Shelving

#### **Cabinet and End Panel Construction**

1/2" Composite Construction

#### Additional Options Available

- 1/2" AllWood Plywood Construction
- 1/2" Origins NAUF Multi-Ply Plywood
- 1/2" Origins NAUF Composite Construction

#### Warranty

5-Year Limited Warranty

#### **Customizing Options**

#### Additional Options Available

- Glass Door Inserts
- Paint Finishes – Glaze Finishes

Echelon Cabinetry Design Guide Echelon Cabinetry Visualizer 7





## Bring Your Vision to Life with Echelon Cabinetry Visualizer™

You can see your new kitchen come to life in real-time with Echelon Cabinetry Visualizer." This exclusive powerful online visualization tool helps you make cabinetry selections and preview results instantly – revealing how every decision brings you closer to a finished space you'll love. Visit echeloncabinetry.com and follow the simple steps to start building your dream kitchen.





## Echelon Ascent

10 | Echelon Cabinetry Design Guide Echelon Ascent | 11



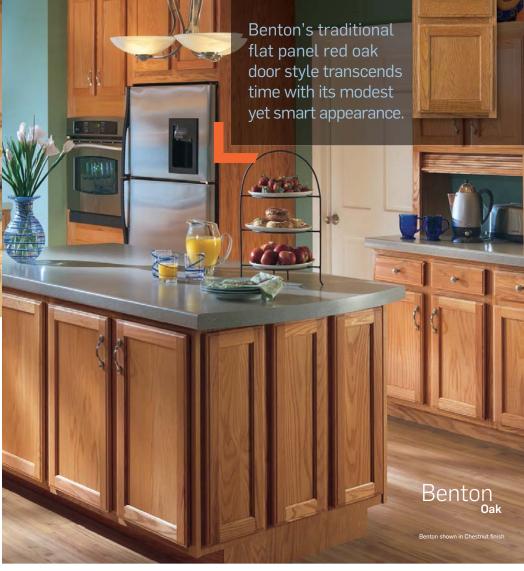
Herndon's quality oak is united with a traditional raised center panel to create a fresh, desirable look. The clean lines of this classic standard reveal door style can be tailored to fit any home's décor.

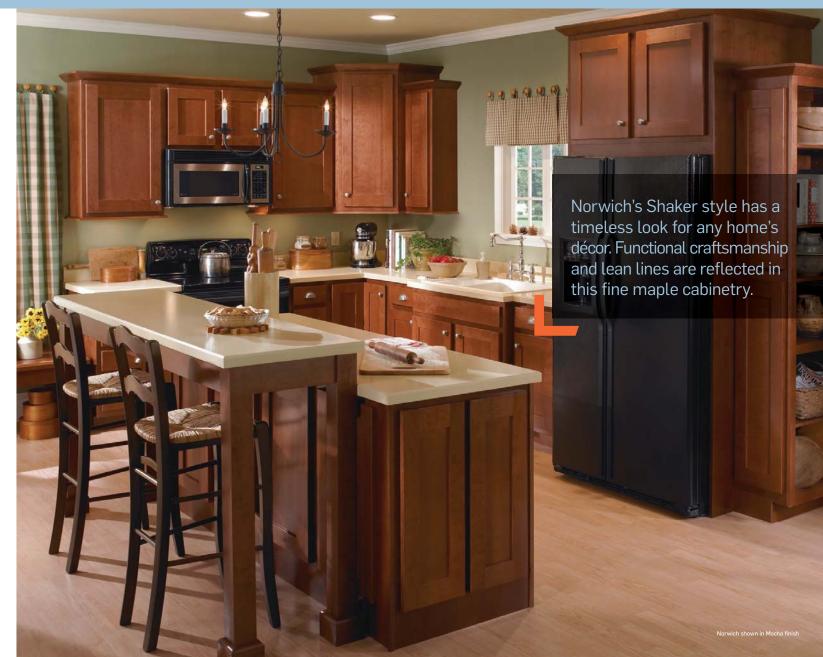
Herndon

Benton and Herndon Stain Finishes











Norwich Maple

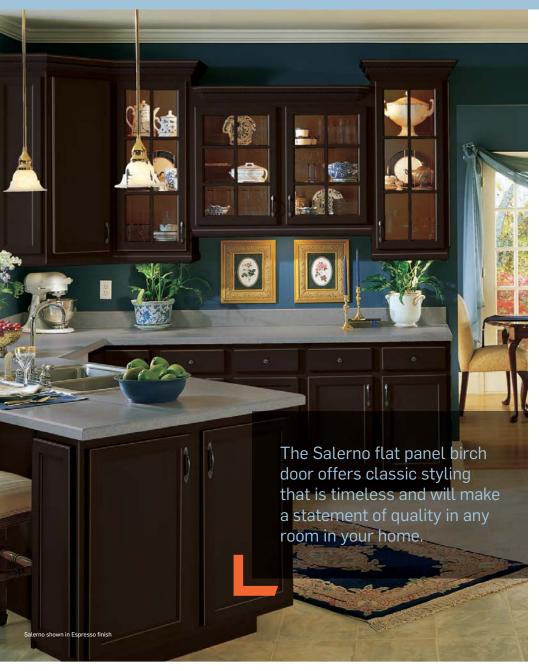
#### Stain Finishes













flat center panel and a crisp square door frame. This birch door style is an exceptional value and offers limitless options for any room's décor.

Hargrove



Hargrove and Salerno Stain Finishes











Salerno

Espresso

Autumn Brown

Bordeaux

Hargrove is available in Mocha, Café or Toffee only.





Touraine

#### Stain Finishes







Espresso





Autumn Brown

8 | Echelon Cabinetry Design Guide Echelon Ascent | 19





# Echelon Prestige

22 | Echelon Cabinetry Design Guide Echelon Prestige | 23



Benton

#### Stain Finishes



Autumn Brown

Mocha



Chestnut



Nutmeg



A second



Stain and Glaze Finishes



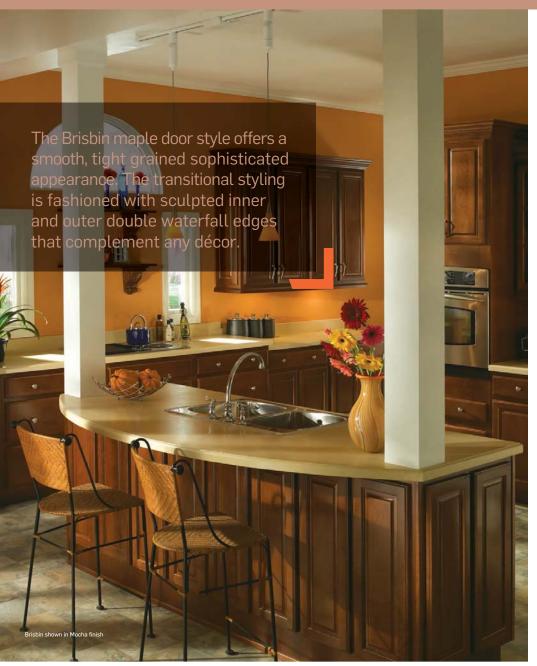
Nutmeg



Mocha Ebony Glaze



24 Echelon Cabinetry Design Guide Echelon Prestige 2



#### Brisbin Mapl

#### Stain and Enamel Paint Finishes



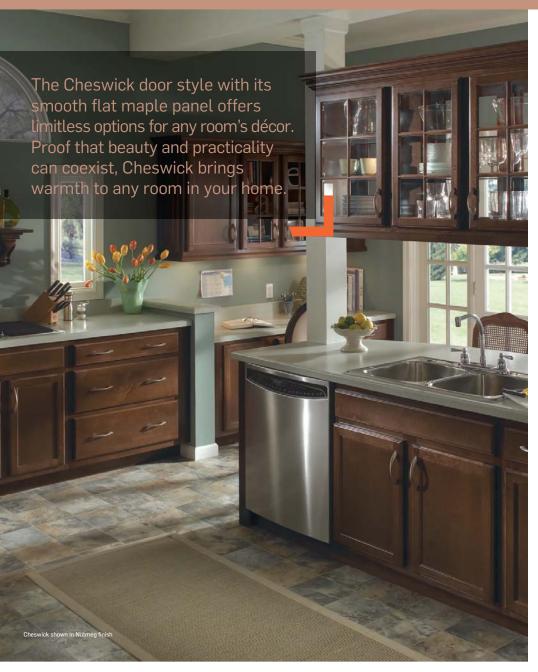


#### Stain and Glaze Finishes



#### **Enamel Paint and Glaze Finishes**





## Cheswick

#### Stain and Enamel Paint Finishes





#### Stain and Glaze Finishes



#### **Enamel Paint and Glaze Finishes**







30 | Echelon Cabinetry Design Guide Echelon Prestige | 31



Herndon Oak

#### Stain Finishes



Autumn Brown



Chestnut



Honey





Nutmeg

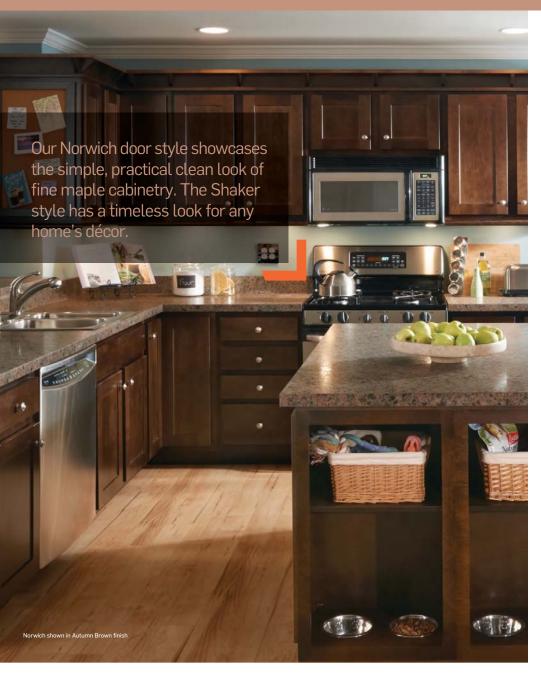


Mocha Ebony Glaze





34 | Echelon Cabinetry Design Guide | Echelon Prestige | 33



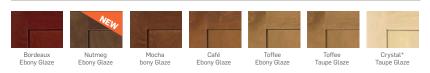
### Norwich

#### Stain and Enamel Paint Finishes





#### Stain and Glaze Finishes



#### **Enamel Paint and Glaze Finishes**



\*Due to the inherent characteristics of wood and possible variations in color, customer approval of samples is required before ordering.



# Rossiter 5-PC | Rossiter Slab

Stain and Enamel Paint Finishes





Rossiter Slab

Stain and Glaze Finishes



#### Enamel Paint and Glaze Finishes



B | Echelon Cabinetry Design Guide Echelon Prestige | 39



## Salerno

#### Stain and Enamel Paint Finishes





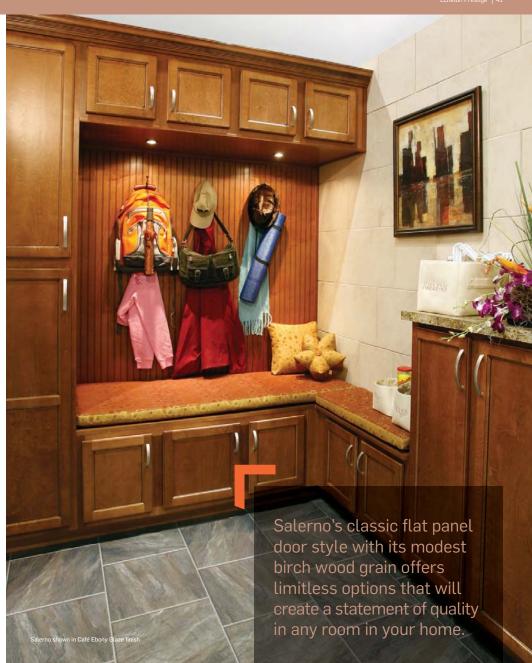
#### Stain and Glaze Finishes



#### Enamel Paint and Glaze Finishes



\*Due to the inherent characteristics of wood and possible variations in color, customer approval of samples is required before ordering.





Sutton Thermofoil

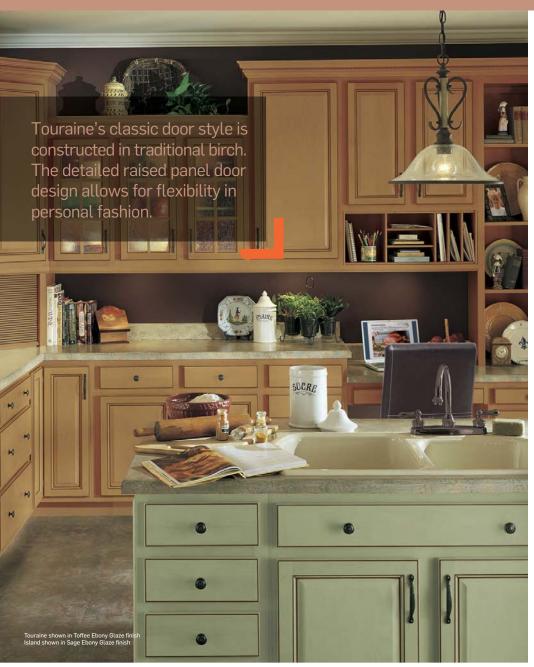
The clean white lines of the Sutton door style will open up a room visually and can be accented with any color scheme of your choice.

This versatile thermofoil door style can decorate a room from urban chic to country casual and its fashionable flexibility will brighten up any room in your home.





44 | Echelon Cabinetry Design Guide Echelon Prestige | 45



## Touraine

#### Stain and Enamel Paint Finishes





#### Stain and Glaze Finishes



#### **Enamel Paint and Glaze Finishes**



\*Due to the inherent characteristics of wood and possible variations in color, customer approval of samples is required before ordering.

# Wesley 5-PC | Wesley Slab | Wesley Arch

Stain and Enamel Paint Finishes









Wesley Arch

Stain and Glaze Finishes



Ebony Glaze



Ebony Glaze

Ebony Glaze

Ebony Glaze



Ebony Glaze



Taupe Glaze





Taupe Glaze

Enamel Paint and Glaze Finishes

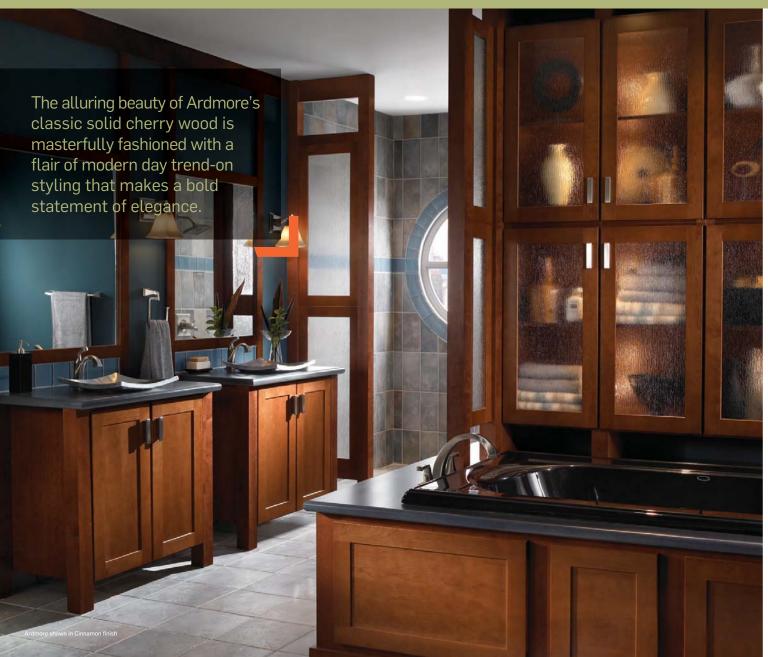




8 | Echelon Cabinetry Design Guide Echelon Summit | 49



## Echelon Summit





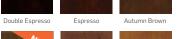
Ardmore

#### Stain Finishes











Cinnamon Crystal

#### Stain and Glaze Finishes











Crystal Ebony Glaze



Ardmore Rustic Alder

#### Stain Finishes











Autumn Brown Double Espresso Espresso







Crystal

#### Stain and Glaze Finishes







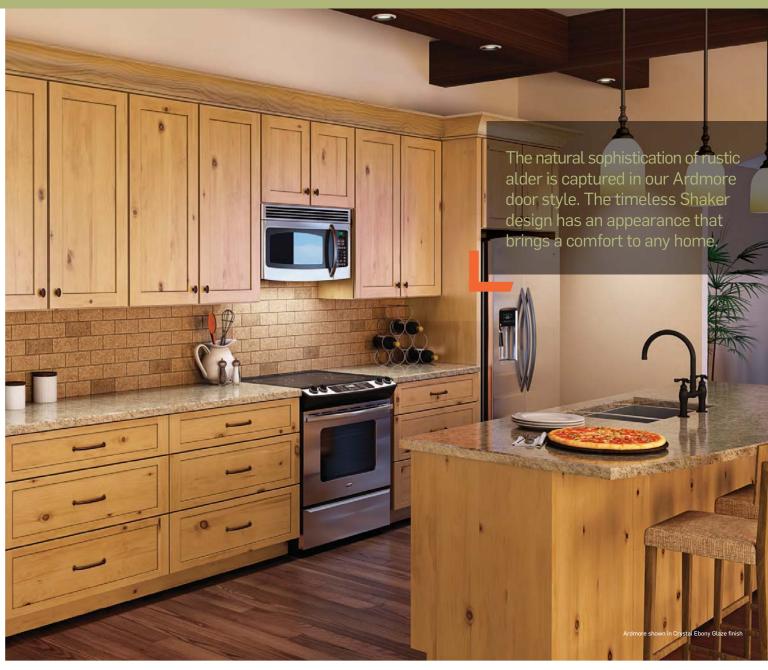




Crystal Ebony Glaze Cinnamon Ebony Glaze



Cinnamon



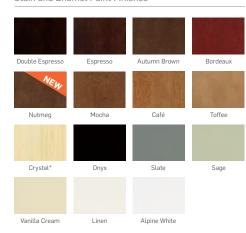
54 | Echelon Cabinetry Design Guide Echelon Summit | 55





Carlisle

#### Stain and Enamel Paint Finishes



\*Due to the inherent characteristics of wood and possible variations in color, customer approval of samples is required before ordering.

6 | Echelon Cabinetry Design Guide Echelon Summit | 57



### Edinburgh

Maple

#### Stain and Enamel Paint Finishes





#### Stain and Glaze Finishes



Ebony Glaze



Ebony Glaze



Ebony Glaze





Ebony Glaze



Ebony Glaze

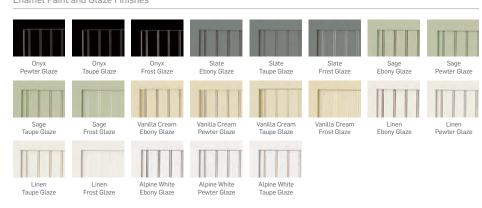


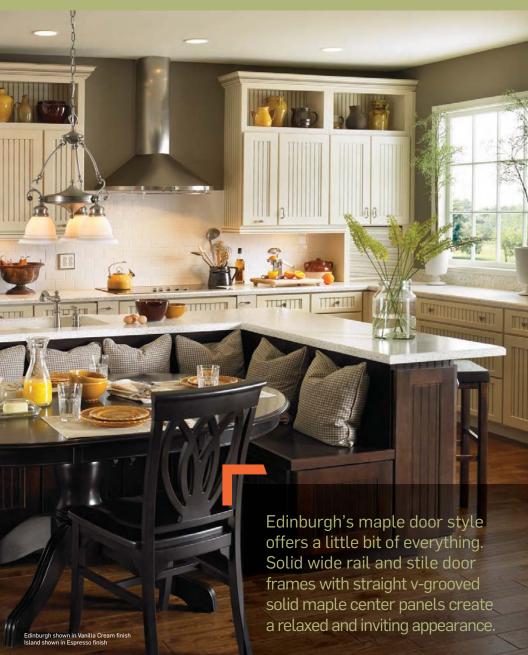
Taupe Glaze



Crystal Taupe Glaze

Enamel Paint and Glaze Finishes









Langdon 5-PC

Langdon 5-PC Langdon Slab Langdon Arch Cherry



Langdon Arch

#### Stain Finishes







Espresso



Bordeaux





Nutmeg

Mocha

Cinnamon

Stain and Glaze Finishes







Bordeaux Ebony Glaze

Nutmeg Ebony Glaze

Mocha Ebony Glaze





Crystal Ebony Glaze





Langdon Slab

Langdon 5-PC Langdon Slab Langdon Arch Rustic Alder



Langdon Arch

#### Stain Finishes







Autumn Brown



Double Espresso Espresso



Cinnamon

#### Stain and Glaze Finishes



Nutmeg



Mocha



Bordeaux Ebony Glaze



Mocha Ebony Glaze





Crystal Ebony Glaze



66 | Echelon Cabinetry Design Guide Echelon Summit | 67

### Lisburn Maple

#### Stain and Enamel Paint Finishes



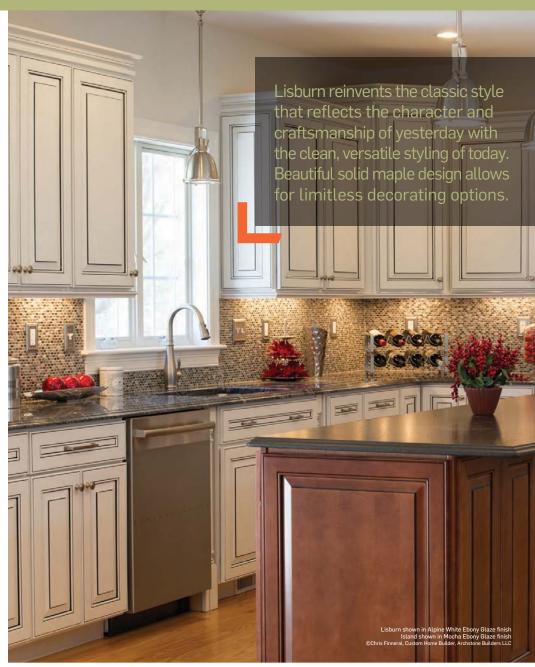


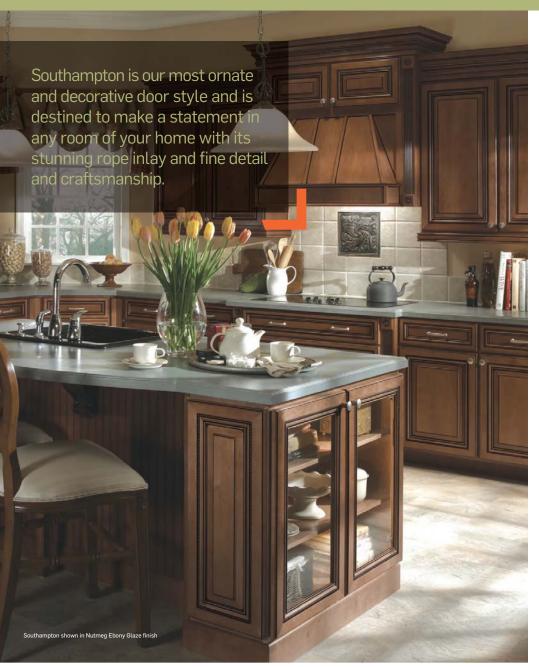
#### Stain and Glaze Finishes



#### **Enamel Paint and Glaze Finishes**







# Southampton

#### Stain and Enamel Paint Finishes





#### Stain and Glaze Finishes

Taupe Glaze

Frost Glaze

Ebony Glaze





Taupe Glaze

Pewter Glaze

# Trevino 5-PC | Trevino Slab

#### Stain and Enamel Paint Finishes





Trevino 5-PC



Stain and Glaze Finishes



Ebony Glaze



Ebony Glaze



Ebony Glaze



Ebony Glaze



Ebony Glaze

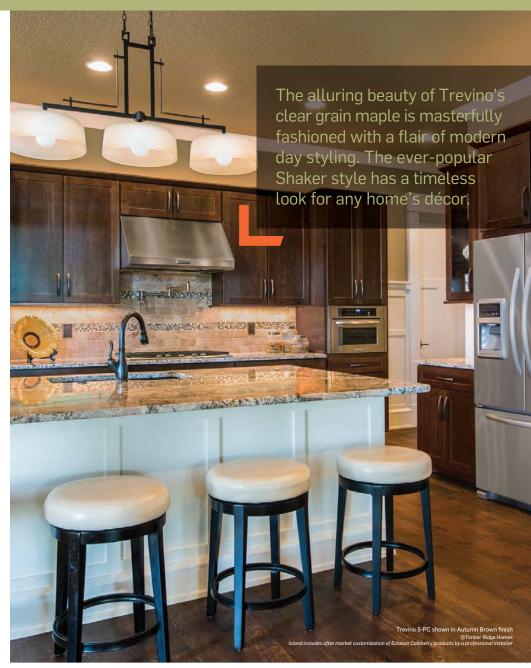


Taupe Glaze



Enamel Paint and Glaze Finishes







### Custom Built-In Solutions

Build your own functional cabinet solutions all through the house. Select from our variety of cabinet components to assemble your very own, custom-crafted furniture. For every room and every style we have what you need to custom assemble a complementary room solution. We supply the cabinets, you supply the design, and voilà...custom-made has never been easier.









Wet Bar

Message Center / Office

Wet Bar









Dining Room / China Hutch

Mud Room Storage

China Hutch / Banquette Dining Area







Serving Bar / Island

Mud Room / Laundry



### Accessories

From pullouts that keep everything in its place to elegant wine bars and buffets that enrich a room with their charm, Echelon's extensive accessories give you all the options you need to turn your space into a custom kitchen built just for you.











Double Waste Basket

Deluxe Shelf Tray

Tiered Cutlery Divider

Stainless Tip-Out Trays

Drawer Utensil Organizer















Drawer Organizer

Pot and Pan Organizers

Cutting Board Drawer

Pull-Outs

Pegged Dish Organizer







Lazy Susan



Sink Base Cabinet Drip Tray





Pantry Pull-Out Shelf System







Spice Drawer Insert



Rattan Basket



Pull-Out Shelves with



Grocery Bag Holder



Door Mounted Cutting Board



# Decorative Hardware

Beyond beautiful cabinets, there are other decisions to consider. Decorative hardware becomes a cohesive part of the style and design. Echelon Cabinetry offers numerous options in decorative hardware to complement and enhance a vast array of rooms, homes and spaces. Choose from a wide selection of contemporary, transitional, eclectic, and traditional knobs and pulls in a variety of finishes to personalize your cabinets to fit you.

### Decorative Hardware Collections:









#### Available Finishes / Codes:















### Contemporary Hardware

All hardware is shipped with cabinet orders and is packed with the appropriate amount of 8/32" x 1" screws. For more information visit www.echeloncabinetry.com or call toll free 800.228.1804.



146mm Overall Length Cabinet Bar Pull Holes are 96mm center-to-center

Also available in the following sizes:

156SN 178SN 274SN 206SN 370SN

242SN



154mm Overall Length Hollow Stainless Steel Cabinet Bar Pull Holes are 96mm center-to-center

Also available in the following size:

204SS



4-1/4" Overall Length Zinc Die Cast Plain Square Cabinet Pull Holes are 96mm center-to-center

Also available in the following finishes:















1092-128BNBDL

5-9/16" Overall Length Zinc Die Cast

Plain Square Cabinet Pull

Holes are 128mm center-to-center



40mm Overall T Cabinet Knob

595-128BNBDL

6-1/16" Overall Length

Zinc Die Cast Cabinet Pull

Holes are 128mm center-to-center

Also available in the following finishes:



6-13/16" Overall Length Zinc Die Cast Cabinet Pull Holes are 160mm center-to-center

Also available in the following finishes:







Holes are 96mm center-to-center



5319SN 5480SN 5224SN



5-3/8" Overall Length Cabinet Bar Pull

Also available in the following sizes:





549-192BNBDL 8" Overall Length Cabinet Pull Holes are 192mm center-to-center

Also available in the following finishes:







2-1/4" Overall Length Cabinet Pull Holes are 32mm center-to-center

Also available in the following finishes:





4-3/4" Overall Length Cabinet Pull Holes are 96mm center-to-center Also available in the following finishes:





7-1/2" Overall Length Cabinet Pull Holes are 160mm center-to-center Also available in the following finishes:







6-13/16" Overall Length Zinc Die Cast Plain Square Cabinet Pull Holes are 160mm center-to-center

Also available in the following finishes:











4-13/16" Overall Length Zinc Die Cast Cabinet Pull Holes are 96mm center-to-center

Also available in the following finishes:











Holes are 96mm center-to-center Also available in the following finish:









DBAC

1-9/16" Overall Length Zinc Die Cast Cabinet Knob Holes are 5/8"center-to-center











### Transitional Hardware

All hardware is shipped with cabinet orders and is packed with the appropriate amount of 8/32" x 1" screws. For more information visit www.echeloncabinetry.com or call toll free 800.228.1804.



117SN 1-1/4" Diameter Button Cabinet Knob



1-3/16" Overall Length Zinc Die Cast Plain Square Cabinet Knob

Also available in the following finishes:











3899BNBDL

5-1/8" Overall Length Westbury Pull Holes are 3" center-to-center

Also available in the following finishes:







435BNBDL

1-1/4" Overall Length Pillow Cabinet Knob

Also available in the following finishes:









5" Overall Length Pillow Cabinet Pull Holes are 96mm center-to-center

















435-128BNBDL





















7-5/8" Overall Length Pillow Cabinet Pull Holes are 160mm center-to-center Also available in the following finishes:



















436-96BNBDL





527-128DBAC

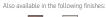
5-7/8" Overall Length

Gavel Cabinet Pull



DACM

1-9/16" x 13/16" Zinc Die Cast Cabinet Knob













Zinc Die Cast Cabinet Pull Holes are 128mm center-to-center Also available in the following finishes:



































595BNBDL

1-1/4" Overall Length Zinc Die Cast Cabinet Knob





Also available in the following finishes:









1-1/2" Overall Length Pillow Cabinet Knob Also available in the following finishes:









436-128BNBDL

6-1/4" Overall Length Pillow Cup Cabinet Pull Holes are 128mm center-to-center

Also available in the following finishes:











5-7/8" Overall Length Gavel Cabinet Pull Holes are 160mm center-to-center Also available in the following finish:

527-160DBAC







4-3/16" Overall Length Cabinet Pull Holes are 96mm center-to-center Also available in the following finishes:

















6-3/4" Overall Length Cabinet Pull Holes are 160mm center-to-center Also available in the following finishes:









### Transitional Hardware continued

All hardware is shipped with cabinet orders and is packed with the appropriate amount of 8/32" x 1" screws. For more information visit www.echeloncabinetry.com or call toll free 800.228.1804.



### 650BNBDL

1-7/8" Overall Length Zinc Die Cast Cabinet Knob

Also available in the following finishes:







Zinc Die Cast Cabinet Pull Holes are 96mm center-to-center

Also available in the following finishes:







#### 650-128BNBDL

5-5/8" Overall Length Zinc Die Cast Cabinet Pull Holes are 128mm center-to-center

Also available in the following finishes:







6-15/16" Overall Length Zinc Die Cast Cabinet Pull Holes are 160mm center-to-center

Also available in the following finishes:











8-1/16" Overall Length Strap Cabinet Pull Holes are 160mm center-to-center

Also available in the following finishes:







Also available in the following finish:





Holes are 96mm center-to-center







6-1/4" Overall Length Cabinet Pull Holes are 128mm center-to-center Also available in the following finish:





5" Overall Length Shaker Cup Pull Holes are 96mm center-to-center

Also available in the following finishes:











DRAC

80152-128BNBDL

6-13/16" Overall Length Strap Cabinet Pull

Holes are 128mm center-to-center

Also available in the following finishes:

4-1/8" Overall Length Steel Wire Cabinet Pull Holes are 96mm center-to-center

Also available in the following finish:





Z261-96BNBDL

4-1/2" Overall Length

Zinc Cabinet Pull with Rope Detail

Holes are 96mm center-to-center



S6060BNBDL

1-1/4" Diameter Hollow Steel Rope Knob with Backplate

Also available in the following finishes:











1-1/4" Diameter Zinc Die Cast Cabinet Pull with Rope Trim





#### Z115-96BNBDL

4-3/8" Overall Length Zinc Cabinet Pull with Rope Trim Holes are 96mm center-to-center Also available in the following finish:



Z290-96BNBDL

4-1/4" Overall Length

Zinc Die Cast Cabinet Pull

Holes are 96mm center-to-center



#### Z117DACM

1-1/4" Diameter Zinc Die Cast Cabinet Pull with Rope Detail









Z290-160BNBDL 6-3/4" Overall Length Zinc Die Cast Cabinet Pull Holes are 160mm center-to-center

Also available in the following finishes:









Wesley 5-PC shown in Vanilla Cream and Mocha finishes
Hardware Pull 2290-96BNBDL



4-3/16" Overall Length Cabinet Pull Holes are 96mm center-to-center

Also available in the following finish:







Z290-3BNBDL















5-1/2" Overall Length Zinc Die Cast Cabinet Pull Holes are 128mm center-to-center









### **Eclectic Hardware**

All hardware is shipped with cabinet orders and is packed with the appropriate amount of 8/32" x 1" screws. For more information visit www.echeloncabinetry.com or call toll free 800.228.1804.



Holes are 96mm center-to-center

Also available in the following finishes:













1094-128BNBDL

5-9/16" Overall Length Zinc Die Cast

Decorated Square Cabinet Pull

Holes are 128mm center-to-center













1097BNBDL

1-9/16" Overall Length Floral Oval Knob Also available in the following finish:







4-1/2" Overall Length Floral Cabinet Pull Holes are 96mm center-to-center

Also available in the following finish:





211BNBDL 1-9/16" Overall Length Zinc Die Cast

Oval Baroque Cabinet Knob Also available in the following finish:





5-3/8" Overall Length Zinc Die Cast Baroque Cabinet Pull Holes are 96mm center-to-center

Also available in the following finish:





Also available in the following finishes:









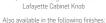
1-3/8" Overall Length Zinc Die Cast ICTHUS Cabinet Knob

Also available in the following finish:





1-3/8" Overall Length Zinc Die cast













1094-160BNBDL

6-13/16" Overall Length Zinc Die Cast

Decorated Square Cabinet Pull

Holes are 160mm center-to-center

418BNBDL 1-3/8" Overall Length Celtic

Cabinet Knob Also available in the following finish:





561BNBDL

1-3/4" Overall Length Zinc Die Cast Diamond Cabinet Knob









Also available in the following finishes:







2-5/8" Overall Length Ribbed Cabinet Knob





718-128BNMDL

5-15/16" Overall Length Glenmore Cabinet Pull with two backplates Holes are 128mm center-to-center

Also available in the following finishes:





### Traditional Hardware



1-3/8" Diameter Cabinet Knob Also available in the following finish:





117DBAC 1-1/4" Diameter Button Cabinet Knob Also available in the following finish:





3898BNBDL 1-1/4" Diameter Cabinet Knob Also available in the following finish:







1-3/16" Diameter Zinc Die Cast Cabinet Knob





1-1/4" Diameter Cabinet Knob















### Decorative Glass Inserts

A unique and elegant finishing touch to your cabinets. Choose from a variety of glass options that range from subtle to more visible in design. Our glass inserts are now available for both Standard Reveal and Full Overlay door styles. They can be used with Rustic Alder, Birch, Cherry, and Maple door styles. Not for use with Carlisle door style.





















(rice paper laminated between two pieces of glass)



(aluminum wire grid screen between two pieces of glass)



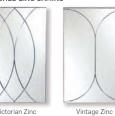


POLISHED ZINC CAMING











**BLACKENED ZINC CAMING** 

Vintage Patina

(white woven grid design laminated between two pieces of glass)





Rossiter Slab shown in Mocha finish Mullion Doors Mission style with Frosted Etched Glass







90 | Echelon Cabinetry Design Guide Decorative Glass Inserts | 9







Edinburgh shown in Vanilla Cream finish Doors Cut for Glass with Clear Glass ©CountryLiving



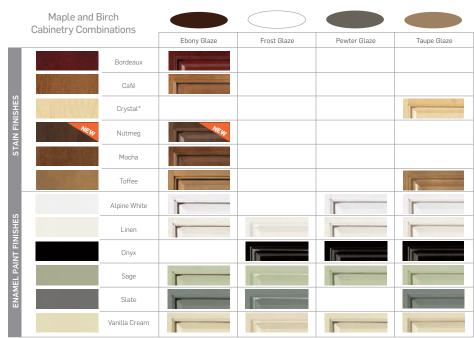
Carlisle shown in Double Espresso finish Vetro Aluminum Doors with Frosted Etched Glass





## Glaze Combinations

Enrich the look of your new kitchen with our hand applied glazed finishes. Glazed finishes provide an antiquing appearance to any door style and enhance the overall attractiveness of a kitchen. Depending on the stain color chosen, Echelon's four different glaze finishes can dramatically or subtly enhance the exterior and interior profile edges of any door style.



\*Norwich, Solerno and Touraine: Due to the inherent characteristics of wood and possible variations in color, customer approval of samples is required before ordering.



94 | Echelon Cabinetry Design Guide
Our Commitment to Sustainability



### Sustainability

We are systematically reducing our environmental footprint and providing products and services that enable our customers to reduce their environmental impact as well. Leadership in Energy and Environmental Design (LEED\*) is a suite of rating systems for the design, construction, operation and maintenance of green buildings, homes and neighborhoods. Developed by the U.S. Green Building Council (USGBC), LEED\* is intended to help implement ways to be environmentally responsible and resource-efficent.

### Door styles that qualify for LEED® Credits:

Echelon Cabinetry offers ten door styles in five distinct construction series that qualify for LEED® credits. They are available in all stain finish offerings. Painted finishes are not considered LEED® compliant.



Cherry Door Styles







Langdon Slab



Langdon Arch

Rustic Alder Door Styles



Ardmore



Langdon 5-PC



Langdon Slab



Langdon Arch





Carlisle



Edinburgh



isburn



Southampton

### **PREMIER QUALITY CONSTRUCTION**

- FRONT FRAME 3/4" thick kiln dried solid hardwood
- 6-way adjustable concealed hinge with self-closing feature
- 3 DRAWER FRONT 3/4" thick solid hardwood
- 4 DRAWERS Front, back, and sides are nominal 1/2" thick mult-ply hardwood. Bottoms are multi-ply hardwood
- 5 DRAWER GUIDES Cushion-Tec®, side-mount, self-adjusting in-mounting brackets, built-in stop, self-closing and stay-closed features with a 100 lb. rated load capacity
- 6 DOORS 3/4" thick wood doors are finished using our exclusive 17 step process
- 7 SHELVES Nominal 5/8" thick (15 mm). Adjustable in all standard wall and base cabinets
- 8 END PANELS Nominal 1/2" thick (12mm) dadoed to receive tops and bottoms. All end panels are inserted into dado in face frame and recessed 3/16"
- 1/8" thick hardboard with maple grained or white interior surface
- 10 TOP/BOTTOM PANELS Nominal 1/2" thick (12 mm)





#### Echelon Cabinetry Also Offers The Following Construction Series

Wood-based Composite shelves, end panels, back panel, and top/bottom panels.



Hardwood Plywood shelves, end panels, back panel, and top/bottom panels.

- Incredible durability and strength from all plywood box construction
- · Resistance to swelling from water exposure
- · Easy maintenance and cleaning of interior protected by clear coat sealer finish
- · Increases value of home with beauty that lasts a lifetime

#### ORIGINS





- · Available in cherry, maple and plantation hardwood solid wood center panel door styles
- · Can contribute to LEED credits

# Construction Upgrades

must be purchased individually

Customizing your new kitchen to meet your precise construction requirements such as dovetail drawers, soft-close features and organizational accessories can give your kitchen a personal touch. Tailoring the kitchen to your specific needs creates a distinctive appeal that can be enjoyed for many years to come.





Limited Lifetime and Limited 5 Year Warranty. For details visit www.echeloncabinetry.com.







PULL-OUT SHELF TRAYS AND DELUXE PULL-OUT SHELF TRAYS

Easy access to view and reach all contents.

#### **GENTLE-TOUCH SOFT CLOSE HINGE**

Heavy duty, high quality steel, concealed 6-way hinge which creates a quiet and effortless closing action. The hinge features a new adjustable switch which allows you to customize the "Gentle-Touch" resistance for any door size. Hinges come factory set at the highest level of resistance. They may be ordered separately for field installation.

Made in the USA, the Gentle-Touch Soft Close System offers a proven technology that makes it the first choice among face frame hinge systems.



#### STAINLESS STEEL TILT-OUT TRAY CABINETS

- High-quality, stainless steel, tilt-out tray
- · Heavy-duty, high-quality steel soft-close hinge
- · Available factory installed on select sink base cabinets



### DOVETAIL DRAWERS

Enhanced appearance, and superior strength. 5/8" thick solid beech hardwood with dovetail joints. Bottoms are nominal 1/4" multi-ply hardwood birch plywood. Full access undermount drawer guide is standard with dovetail drawers



#### SOFT-CLOSE / FULL-EXTENSION DRAWERS

Soft-Close helps reduce drawer slamming and bounce back. Fullextension undermount guide opens drawer to provide easy access to all contents. Available with dovetail



For a truly custom look, design your space with cabinets of varied depths and stagger the heights of wall cabinets. This will create visual interest and provide more design options for hard-to-fit spaces



98 | Echelon Cabinetry Design Guide Product Index | 99



### Natural Beauty of Wood

Echelon cabinetry is derived from the inherent qualities/characteristics of wood itself. Trees of the same species, even growing side by side, are affected differently by the climate and elements required for growth. Minerals (nutrients) are absorbed in different ways and at different rates, even within the same tree. These factors combine to create the distinctive beauty of characteristics like:

- Grain pattern variation (very open/wide grain contrasting with very close/tight grain)
- Grain color variation (from even and consistent grain color to varied and quite dramatic)
- Unique markings (such as dark "mineral" streaks and light-colored san wood)

These variations can be present from cabinet to cabinet and within the same door/drawer front and are not considered defects. Clear or natural wood finishes permit the natural beauty of grain and color tone variations to show through. Opaque finishes provide greater consistency by hiding the natural wood variations.

### 17-Step Furniture Quality Finish

Consistent quality, long-lasting color, and distinctive wood grain characteristics are your assurance of lasting beauty with Echelon's exclusive 17-step finishing process.

1 2

All surfaces are machine and hand sanded. Then the dust particles are mechanically removed.

3

Pre-Stains are applied evenly to provide base color uniformity

4 5 6

Specially formulated stain is hand sprayed. The stained products undergo a slow drying process. Then a chemical resistant sealer is applied.

78910

Sealed products are baked to ensure a complete cure throughout. The sealed surfaces are hand sanded with ultra fine sandpaper. Products are then quality inspected for cleanliness and smoothness. Catalyzed Varnish is applied.

11 12 13 14

Product backs are sprayed with a conversion finish. Then they are sanded with fine grit sandpaper. All dust particles are mechanically removed. Product backs are then sprayed with a conversion varnish.

15 16 17

Product fronts are sprayed with a conversion finish. Then they are sanded with fine grit sandpaper. Product fronts are then sprayed with a conversion varnish.

#### PRODUCT INDEX

CABINETRY DOOR STYLES	
Cherry Cabinets	
Ardmore 50-51, 6	4-65, 74, 90
Langdon 5-PC	
Langdon Slab	60-61
Rustic Alder Cabinets	
	52-53
Langdon 5-PC Arch	62-63
Maple Cabinets	
Carlisle2-	3, 54-55, 77
	79, 89, 91
Cheswick2	6, 38-39, 86
	9, 72, 76, 91
Lisburn	48, 67, 92
Norwich	5, 12-13, 34
Rossiter 5-PC	Front Cover
	36, 88
Trevino 5-PC	66-57, 71, 81
Wesley 5-PC2	8-29, 47, 83

irch Cabinets	
olerno	

ak Cabinets		
		22-23
lerndon	8, 9, 3	30-31

# 

#### HARDWARE

Brushed Pewter
(BNBDL)77, 78, 79, 80
81, 82, 83, 84, 85
Distressed Pewter (BNMDL)77
Gun Metal (DACM)77, 78, 79, 80
81, 82, 83, 84, 85
Brushed Oiled Rubbed
Bronze (DBAC)77, 78, 79, 80
81, 82, 83, 84, 85
Polished Nickel (NI)77, 80, 81, 84
Polished Chrome (PC)77, 78
Satin Nickel (SN)77, 78, 79, 80
81, 82, 83, 84, 85
Stainless Steel77

### DECORATIVE GLASS

	87
	87
Clear	86, 87, 91
Clear Bevel	87

-rost87, 88,	89, 91
Glue Chip	
	.87, 90
Reeded	.87, 88
Reflections	
Saddle	
/ictorian Patina	
/ictorian Zinc	
/intage Patina	
/intage Zinc	
Windsor Zinc	
Novem	07

#### CONSTRUCTION UPGRADES

Altered Depth Cabinetry97
Deluxe Pull-Out Shelf Trays97
Dovetail Drawers97
Gentle-Touch Soft-Close
Pull-Out Shelf Trays97
Soft-Close / Full Extension
Drawers97
Stainless Steel Tilt-Out
Tray Cabinets97



We Build More Than Cabinets....We Build Experiences

www.echeloncabinetry.com An acpi.brand







Echelon Cabinetry is part of the Kitchen Cabinet Manufacturers Association (KCMA) and the National Kitchen and Bath Association (NKBA). Echelon Cabinetry carries the ANSI/KCMA A161.1 quality assurance certification.

NOTICE: The product specifications appearing herein supersede and cancel all previous sheets, supplements and addenda, and represent current manufacturing standards and procedures. Echelon Cabinetry reserves the right to make specification changes for continued product improvement.

For aesthetic considerations the furniture and cabinet industries have made veneer on composite panel substrate the standard method of construction for raised panel-in-frame doors in some wood species. Within the Echelon Cabinetry product line, those species include oak, birch, and maple.

NOTE: Due to printing limitations, color pictures cannot be guaranteed to exactly match the actual cabinet material.